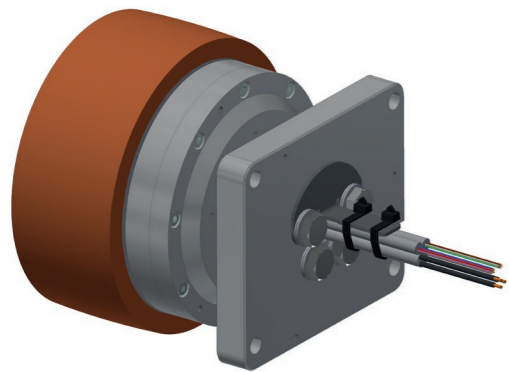


# i-Wheel 3213.00-3XXX



## Direct drive - Benefits in a nutshell

- No gearbox – no wear
- Much longer service life compared to conventional drive technology with a gear stage
- Excellent running properties with barely perceptible noise level
- Safe operation due to permanent temperature monitoring
- Ultra-compact with extremely high power density
- Easy replacement of the the wheel coating on site possible thanks to the patented Ketterer solution



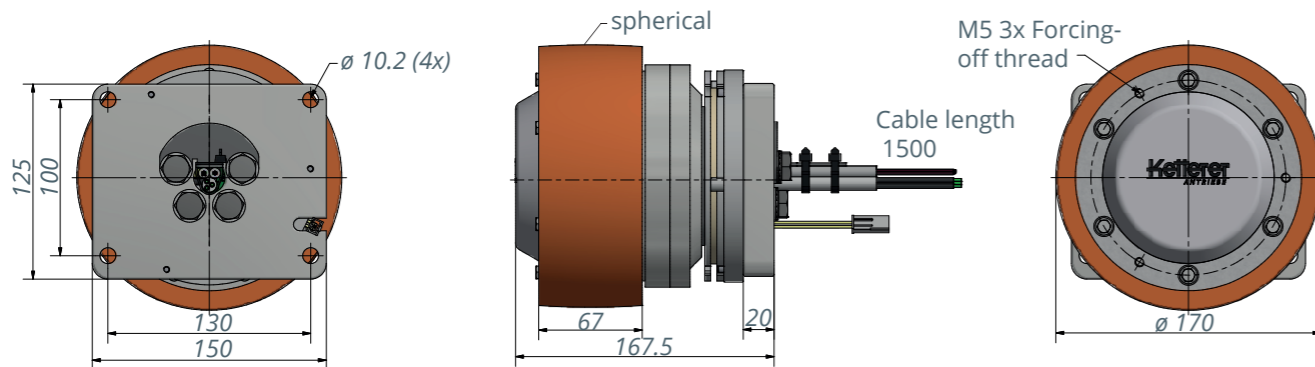
## Safety first

- Rotational control system using diverse redundancy
- PL-d** safety level achievable with suitable controller
- Safe production processes, as there are no risks of contamination from gear oils and greases (no gearbox)

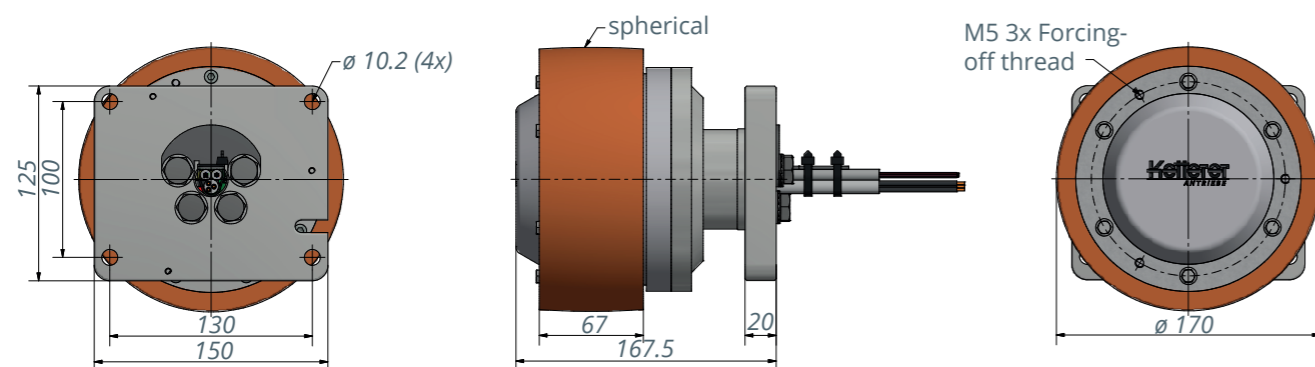
## The choice is yours - we implement it

- Encoder optional: BiSS, SSI, TTL incremental (various resolutions)
- Brake optional: Spring-operated brake
- Can be combined with various controllers
- Customer-specific mechanical integration and system connection

3213.00-3XX1 with brake



3213.00-3XX2 without brake

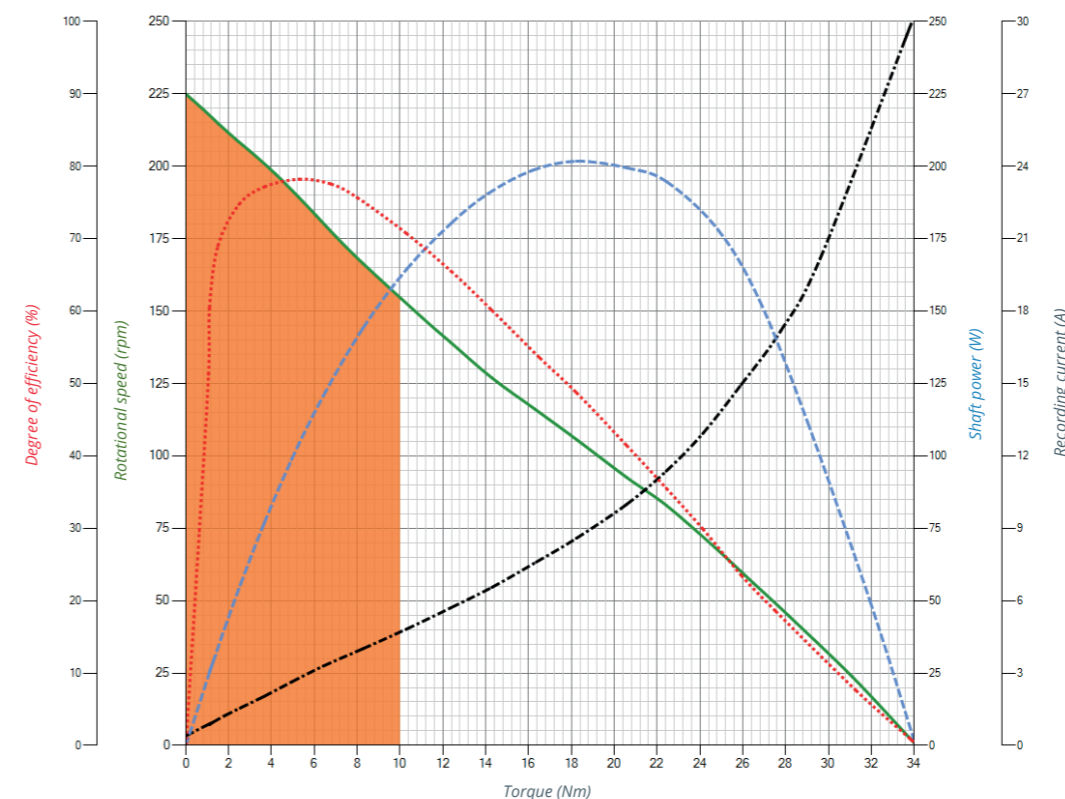


| 3213.00-3XXX<br>i-Wheel-A-170-168            |              |
|--|--------------|
| Rated voltage                                | 48 VDC       |
| Rated current <sup>1)</sup>                  | 4.7 A        |
| Rated torque <sup>1)</sup>                   | 10 Nm        |
| Rated speed <sup>1)</sup>                    | 154 rpm      |
| Max. speed at rated torque <sup>1)</sup>     | 5 km/h       |
| Shaft power (output) <sup>1)</sup>           | 161 W        |
| Idle running speed <sup>2)</sup>             | 225 rpm      |
| No-load current <sup>2)</sup>                | 0.4 A        |
| Achievable max. speed <sup>2)</sup>          | up to 7 km/h |
| Max. efficiency <sup>2)</sup>                | 78 %         |
| Standstill torque <sup>2)</sup>              | 34 Nm        |
| Starting current at idle speed <sup>2)</sup> | 29 A         |
| Torque constant <sup>2)</sup>                | 2.1 Nm/A     |
| Speed constant <sup>2)</sup>                 | 4.7 rpm/V    |
| Terminal resistance (phase to phase)         | 1.75 Ohm     |
| Terminal inductance                          | 15 mH        |

| 3213.00-3XXX<br>i-Wheel-A-170-168     |  |
|---------------------------------------|--|
| Rotor inertia                         | 26,850 kg*mm <sup>2</sup>                    |
| Max. radial axle load F <sup>3)</sup> | 7,500 N                                      |
| Max. axial axle load F <sup>3)</sup>  | 2,500 N                                      |
| Number of magnets poles               | 32   |
| Interconnection of the motor          | L62S4  |
| Encoder type in standard              | Digital Halls + TTL magnetic incremental ABZ |
| Encoder resolution                    | 4,096 crp                                    |
| Material of the coating               | Blickle Besthane 92 ±3 Shore A               |

|                         |                                 |
|-------------------------|---------------------------------|
| Braking torque          | 30 Nm                           |
| Power supply brake      | 24 VDC / 21.5 W                 |
| Power consumption brake | 7 W through PWM Power reduction |
| Weight incl. brake      | 17.6 kg                         |

1) Max. ambient temperature = 40 °C, controller-specific  
 2) At the nominal point (TU = 20°C), controller-specific  
 3) Radial and axial forces apply to the nominal service life  
 L10h = 20,000h according to DIN ISO 281



**Brake:**

|   |       |      |
|---|-------|------|
| 1 | +24 V | PIN1 |
| 2 | GND   | PIN2 |

**Motor phases:**  
 igus CF77.UL.25.04.D (4G2.5)

|       |  |
|-------|--|
| U = 1 |  |
| V = 2 |  |
| W = 3 |  |

The PE conductor is not connected

**Hall sensors:**  
 igus CF240.PUR.01.08 (8x0.14)C

|   |      |       |
|---|------|-------|
| 1 | +5 V | red   |
| 2 | GND  | blue  |
| 3 | H1   | white |
| 4 | H2   | brown |
| 5 | H3   | green |

Output signal: 3 square-wave signals  
 The hall signals have a phase shift of 120° to each other.  
 Power supply: 5V ± 5%  
 Input current: typ. 40 mA

**Encoder:**  
 igus CF240.PUR.01.08 (8x0.14)C

|   |      |        |
|---|------|--------|
| 1 | +5 V | red    |
| 2 | GND  | blue   |
| 3 | A    | gray   |
| 4 | A-   | pink   |
| 5 | B    | green  |
| 6 | B-   | yellow |
| 7 | Z    | white  |
| 8 | Z-   | brown  |

Differential output signal:  
 3 square-wave signals (RS422)  
 Channel A, B (90° phase shift) and Index Z  
 Accuracy: ± 0.5°  
 Power supply: 5V ± 5%  
 Input current: typ. 35 mA